

Work Order ID 64406

December 3, 2010 3:30:42 PM



Page 1

Item ID: D2479

Accept



Setup Start



Revision ID:

Item Name: Heli-Access Handle

Stop



Start Date: 12/06/10 Start Qty: 6.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *10-12-03* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2479

Rev A

100

0.00



Bandsaw

BAND SAW

Memo

0.00

Jeaspa Bandsaw

Cut as per Template DT8334 (DT 2479 CT)

= 7m-l 10/12/08

(6x)

110

0.00



Brake NC

NC BRAKE

Memo

0.00

Brake NC

Bend as per Template DT 8335 (DT 2479 BT) Trim as per Template DT 8333 (DT 2480 CJ) Deburr

= 7m-l 10/12/09

(6x)

MILLED RADIUS MANUAL mill

120

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

S 11/01/04

11/01/04

6

(4x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64406

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Page 2

Item ID: D2479

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access Handle

Start Date: 12/06/10 Start Qty: 6.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Memo

0.00

0.00

11.01.06

6

0

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/01/06
WF
10-11-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 64406

Parent Item: D2479

Parent Item Name: Heli-Access Handle



Start Date: 12/06/10

Required Date: 12/17/10

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP B 99.03.12 Updated from hand written IPP:DM.

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	296.3008	1.3333	8.420842			



304 RD Tube .750 x .049W

Location	Loc Qty	Loc Code
MAT	281.680755	
108498	0	
110113	0	
114482	6.6065	
115010	15.074255	
116108 ✓	260	
MAT014	0.00003	
115990	0.00003	
MAT017	14.62	
109314	9.33	
110113	5.29	

m-k w/12/08

8.420842

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

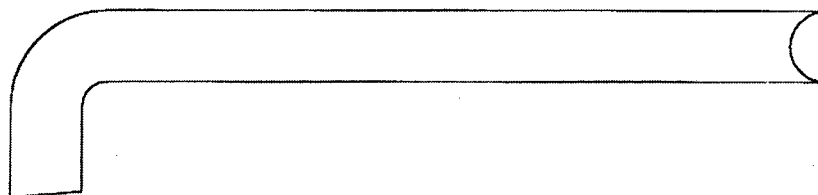
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2479	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE HELI-ACCESS HANDLE	SCALE 1:1

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

#64406

MATERIAL: 304/316 0.75 OD 0.049 WALL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries